

3b E<sup>1</sup> 21. (Twice Amended) A method of treating chemical cellulose pulp from an alkaline pulping process with chlorine dioxide in a first chlorine dioxide stage of an elemental chlorine free bleaching sequence, comprising:

- C 1
- (a) bleaching the chemical cellulose pulp in a first chlorine dioxide step at a temperature over 70 °C for less than 10 minutes and so as to provide a chlorine dioxide dosage of between 0.5-1.5 % active chlorine, and adjusting the pH of the pulp in the first chlorine dioxide step so that the final pH of the step is over 4; and then
  - (b) effecting an acid treatment of the chemical cellulose pulp from step (a) at a pH of between 2 – 5 and at a temperature of over 80°C and a time of 30-300 minutes sufficient to remove hexenuronic acids from the pulp.

3b E<sup>2</sup> 35. (Twice Amended) A method of treating chemical cellulose pulp from an alkaline pulping process with chlorine dioxide in a first chlorine dioxide stage of an elemental chlorine free bleaching sequence, comprising:

- C 2
- (a) bleaching the chemical cellulose pulp in a first chlorine dioxide step so that the final pH of the step is over 5, and so as to provide a chlorine dioxide dosage of between about 0.5-1.5 % active chlorine and so that hexenuronic acid groups in the pulp substantially do not react with chlorine dioxide, and for a treatment time of between 30 seconds-three minutes and at a temperature of over 75 °C; and then
  - (b) acid treating the chemical cellulose pulp from step (a) at a pH of between 2 – 5 and at a temperature of over 80°C for 30-300 minutes.

3 39. (Twice Amended) A method of treating chemical cellulose pulp from an alkaline pulping process with chlorine dioxide in a first chlorine dioxide stage of an elemental chlorine free bleaching sequence, comprising:

C 3